

Chamfering - CSPC

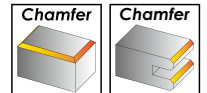
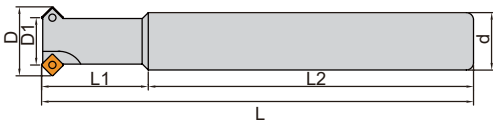
倒角銑刀

CSPC Series



- Use SPMG inserts with 4 cutting edges.
- T-slot cutter with up and down chamfering applications.
- 11~50mm cutter diameter.
- 使用 SPMG 銑刀片，4 個可用切削角
- T 型刀桿適用於上下倒角加工應用
- 11~50mm 刀桿直徑

CSPCE - Milling Tools 倒角銑刀



Insert Brand 建議刀片 : Winstar, Taegutec, ...

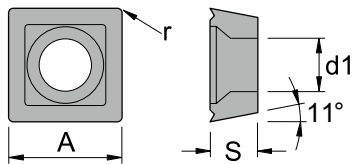
Order No. 訂購編碼	D	D1	d	L1	L2	L	T	Inserts	Screw	Wrench	Stock
ICSPCE501011100	11	6	10	17	83	100	1	SPMG0502	ITS2003	ITK06	●
ICSPCE502015120	15	10	12	20	100	120	2				●
ICSPCE503017150	17	11	16	25	125	150	3				●
ICSPCE503019150	19	13	16	30	120	150	3				●
ICSPCE504024150	24	18	20	35	115	150	4				●
ICSPCE603022120	22	16	16	30	90	120	3	SPMG0602	ITS2205	ITK06	●
ICSPCE703027120	27	17	20	30	90	120	3	SPMG07T3	ITS2511	ITK08	●
ICSPCE902030150	30	19	20	40	110	150	2	SPMG0904	ITS3504	ITK15	●
ICSPCE903040150	40	29	25	40	110	150	3				●
ICSPCE904050150	50	39	25	40	110	150	4				●

● stock ○ by inquiry






Recommended Cutting Conditions 建議切削數據

Working Material	Vc	fz				
		Ø11 ~ Ø15	Ø16 ~ Ø22	Ø23 ~ Ø33	Ø34 ~ Ø41	Ø42 ~ Ø50
Carbon Steel / Alloy Steel	120 ~ 250	0.06 ~ 0.12	0.06 ~ 0.12	0.06 ~ 0.12	0.12 ~ 0.24	0.12 ~ 0.25
Stainless Steel	100 ~ 180	0.05 ~ 0.10	0.05 ~ 0.10	0.05 ~ 0.10	0.10 ~ 0.17	0.10 ~ 0.17
Cast Iron	120 ~ 250	0.06 ~ 0.12	0.06 ~ 0.12	0.06 ~ 0.12	0.12 ~ 0.24	0.12 ~ 0.25
High Temperature Alloy	40 ~ 100	0.03 ~ 0.06	0.03 ~ 0.06	0.03 ~ 0.06	0.05 ~ 0.10	0.05 ~ 0.10
Hardened Steel	50 ~ 100	0.03 ~ 0.06	0.03 ~ 0.06	0.03 ~ 0.06	0.05 ~ 0.10	0.05 ~ 0.10

Insert Specifications 刀片規格

Insert	Dimensions (mm)				
	A	S	r	d1	
SPMG050204	5.00	2.38	0.4	2.30	
SPMG060204	6.00	2.38	0.4	2.65	
SPMG07T308	7.94	3.97	0.8	2.85	
SPMG090408	9.80	4.3	0.8	4.05	

Insert Designation 刀片型號

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	ISPMG050204MG32HS	SPMG050204-MG-CX32HS	●	●	●		○	
	ISPMG050204MG33TX	SPMG050204-MG-CX33TX	●	●	●		●	●
	ISPMG050204MG43TX	SPMG050204-MG-CX43TX	●	●	●		●	
	ISPMG060204MG32HS	SPMG060204-MG-CX32HS	●	●	●		○	
	ISPMG060204MG33TX	SPMG060204-MG-CX33TX	●	●	●		●	●
	ISPMG060204MG43TX	SPMG060204-MG-CX43TX	●	●	●		●	
	ISPMG07T308MG32HS	SPMG07T308-MG-CX32HS	●	●	●		○	
	ISPMG07T308MG33TX	SPMG07T308-MG-CX33TX	●	●	●		●	●
	ISPMG07T308MG43TX	SPMG07T308-MG-CX43TX	●	●	●		●	
	ISPMG090408MG32HS	SPMG090408-MG-CX32HS	●	●	●		○	
	ISPMG090408MG33TX	SPMG090408-MG-CX33TX	●	●	●		●	●
	ISPMG090408MG43TX	SPMG090408-MG-CX43TX	●	●	●		●	
	ISPMG090408RG32HS	SPMG090408-RG-CX32HS	●	●	●		○	
	ISPMG090408RG33TX	SPMG090408-RG-CX33TX	●	●	●		●	●
	ISPMG090408RG43TX	SPMG090408-RG-CX43TX	●	●	●		●	