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索引

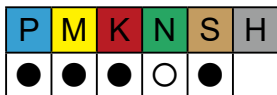
Appearance 外觀	Name 名稱	Code No. 編碼	Diameter 外徑	Coating 塗層	P	M	K	N	S	H	Page 頁碼
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DRSM Series Modular Reamers 模組化鉋刀

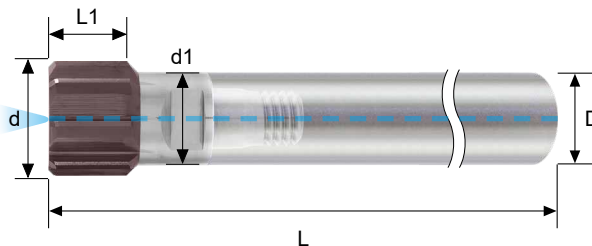
	Straight flute · Internal Coolant 內冷模組化直刃鉋刀	DRSMC	Ø12.99~Ø20.01	UNIX	●	●	●	○	●		C087
	Straight flute · External Coolant 外冷模組化直刃鉋刀	DRSMN	Ø12.99~Ø20.01	UNIX	●		●				C090

DRSMC - Straight flute · Internal Coolant

內冷模組化直刃鉋刀



- Internal coolant
- Straight flute
- Right hand cutting
- UNIX coating
- d tolerance : H7
- For blind hole / through hole
- Hole tolerance : H8



Order No.	Dia. (d)	CL (L1)	Neck Dia. (d1)	EFF-L (L2)	OAL (L)	Shank (D)	Flutes (Z)	Specifications	
								Reaming Head	Adapter
DRSMC8129910UX	12.99	8	11.7	—	119	10	8	DRSWC812990UX	ISWMEA10100060
DRSMC8129915UX	12.99	8	11.7	—	169	10	8	DRSWC812990UX	ISWMEA10150060
DRSMC8130010UX	13	8	11.7	—	119	10	8	DRSWC813000UX	ISWMEA10100060
DRSMC8130015UX	13	8	11.7	—	169	10	8	DRSWC813000UX	ISWMEA10150060
DRSMC8130110UX	13.01	8	11.7	—	119	10	8	DRSWC813010UX	ISWMEA10100060
DRSMC8130115UX	13.01	8	11.7	—	169	10	8	DRSWC813010UX	ISWMEA10150060
DRSMC8139910UX	13.99	8	12.6	—	119	11	8	DRSWC813990UX	ISWMEA11100060
DRSMC8139915UX	13.99	8	12.6	—	169	11	8	DRSWC813990UX	ISWMEA11150060
DRSMC8140010UX	14	8	12.6	—	119	11	8	DRSWC814000UX	ISWMEA11100060
DRSMC8140015UX	14	8	12.6	—	169	11	8	DRSWC814000UX	ISWMEA11150060
DRSMC8140110UX	14.01	8	12.6	—	119	11	8	DRSWC814010UX	ISWMEA11100060
DRSMC8140115UX	14.01	8	12.6	—	169	11	8	DRSWC814010UX	ISWMEA11150060
DRSMC8149907UX	14.99	10	13.5	—	97	12	8	DRSWC814990UX	ISWMEA12075060
DRSMC8149910UX	14.99	10	13.5	—	122	12	8	DRSWC814990UX	ISWMEA12100060
DRSMC8149915UX	14.99	10	13.5	—	172	12	8	DRSWC814990UX	ISWMEA12150060
DRSMC8149920UX	14.99	10	13.5	—	222	12	8	DRSWC814990UX	ISWMEA12200060
DRSMC8150007UX	15	10	13.5	—	97	12	8	DRSWC815000UX	ISWMEA12075060
DRSMC8150010UX	15	10	13.5	—	122	12	8	DRSWC815000UX	ISWMEA12100060
DRSMC8150015UX	15	10	13.5	—	172	12	8	DRSWC815000UX	ISWMEA12150060
DRSMC8150020UX	15	10	13.5	—	222	12	8	DRSWC815000UX	ISWMEA12200060
DRSMC8150107UX	15.01	10	13.5	—	97	12	8	DRSWC815010UX	ISWMEA12075060
DRSMC8150110UX	15.01	10	13.5	—	122	12	8	DRSWC815010UX	ISWMEA12100060
DRSMC8150115UX	15.01	10	13.5	—	172	12	8	DRSWC815010UX	ISWMEA12150060
DRSMC8150120UX	15.01	10	13.5	—	222	12	8	DRSWC815010UX	ISWMEA12200060
DRSMC8158707UX	15.875	10	14.3	—	97	12	8	DRSWC815870UX	ISWMEA12075060
DRSMC8158710UX	15.875	10	14.3	—	122	12	8	DRSWC815870UX	ISWMEA12100060
DRSMC8158715UX	15.875	10	14.3	—	172	12	8	DRSWC815870UX	ISWMEA12150060
DRSMC8158720UX	15.875	10	14.3	—	222	12	8	DRSWC815870UX	ISWMEA12200060

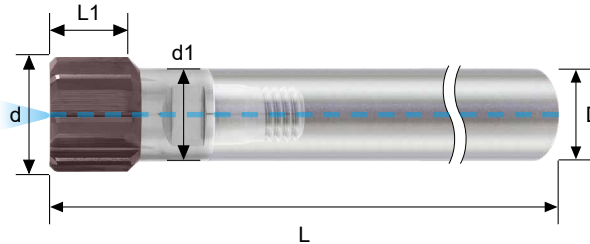
(continued)

DRSMC - Straight flute · Internal Coolant

內冷模組化直刃鉋刀



- Internal coolant
- Straight flute
- Right hand cutting
- UNIX coating
- d tolerance : H7
- For blind hole / through hole
- Hole tolerance : H8

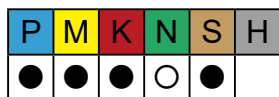


Order No.	Dia. (d)	CL (L1)	Neck Dia. (d1)	EFF-L (L2)	OAL (L)	Shank (D)	Flutes (Z)	Specifications	
								Reaming Head	Adapter
DRSMC8159907UX	15.99	10	14.4	—	97	12	8	DRSWC815990UX	ISWMEA12075060
DRSMC8159910UX	15.99	10	14.4	—	122	12	8	DRSWC815990UX	ISWMEA12100060
DRSMC8159915UX	15.99	10	14.4	—	172	12	8	DRSWC815990UX	ISWMEA12150060
DRSMC8159920UX	15.99	10	14.4	—	222	12	8	DRSWC815990UX	ISWMEA12200060
DRSMC8160007UX	16	10	14.4	—	97	12	8	DRSWC816000UX	ISWMEA12075060
DRSMC8160010UX	16	10	14.4	—	122	12	8	DRSWC816000UX	ISWMEA12100060
DRSMC8160015UX	16	10	14.4	—	172	12	8	DRSWC816000UX	ISWMEA12150060
DRSMC8160020UX	16	10	14.4	—	222	12	8	DRSWC816000UX	ISWMEA12200060
DRSMC8160107UX	16.01	10	14.4	—	97	12	8	DRSWC816010UX	ISWMEA12075060
DRSMC8160110UX	16.01	10	14.4	—	122	12	8	DRSWC816010UX	ISWMEA12100060
DRSMC8160115UX	16.01	10	14.4	—	172	12	8	DRSWC816010UX	ISWMEA12150060
DRSMC8160120UX	16.01	10	14.4	—	222	12	8	DRSWC816010UX	ISWMEA12200060
DRSMC8169910UX	16.99	10	15.3	—	124	14	8	DRSWC816990UX	ISWMEA14100080
DRSMC8169915UX	16.99	10	15.3	—	174	14	8	DRSWC816990UX	ISWMEA14150080
DRSMC8169920UX	16.99	10	15.3	—	224	14	8	DRSWC816990UX	ISWMEA14200080
DRSMC8170010UX	17	10	15.3	—	124	14	8	DRSWC817000UX	ISWMEA14100080
DRSMC8170015UX	17	10	15.3	—	174	14	8	DRSWC817000UX	ISWMEA14150080
DRSMC8170020UX	17	10	15.3	—	224	14	8	DRSWC817000UX	ISWMEA14200080
DRSMC8170110UX	17.01	10	15.3	—	124	14	8	DRSWC817010UX	ISWMEA14100080
DRSMC8170115UX	17.01	10	15.3	—	174	14	8	DRSWC817010UX	ISWMEA14150080
DRSMC8170120UX	17.01	10	15.3	—	224	14	8	DRSWC817010UX	ISWMEA14200080
DRSMC8179910UX	17.99	10	16.2	—	124	15	8	DRSWC817990UX	ISWMEA15100080
DRSMC8179915UX	17.99	10	16.2	—	174	15	8	DRSWC817990UX	ISWMEA15150080
DRSMC8179920UX	17.99	10	16.2	—	224	15	8	DRSWC817990UX	ISWMEA15200080
DRSMC8180010UX	18	10	16.2	—	124	15	8	DRSWC818000UX	ISWMEA15100080
DRSMC8180015UX	18	10	16.2	—	174	15	8	DRSWC818000UX	ISWMEA15150080
DRSMC8180020UX	18	10	16.2	—	224	15	8	DRSWC818000UX	ISWMEA15200080
DRSMC8180110UX	18.01	10	16.2	—	124	15	8	DRSWC818010UX	ISWMEA15100080
DRSMC8180115UX	18.01	10	16.2	—	174	15	8	DRSWC818010UX	ISWMEA15150080
DRSMC8180120UX	18.01	10	16.2	—	224	15	8	DRSWC818010UX	ISWMEA15200080

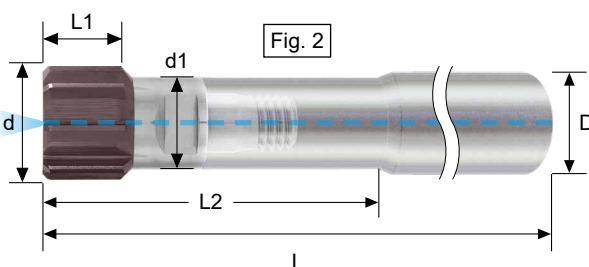
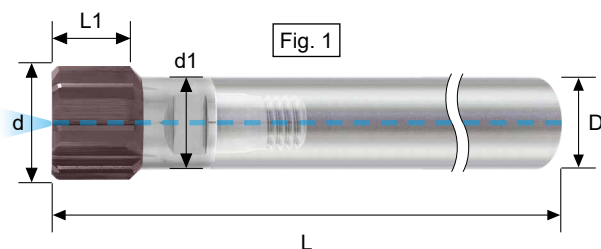
(continued)

DRSMC - Straight flute · Internal Coolant

內冷模組化直刃鉸刀



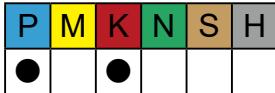
- Internal coolant
- Straight flute
- Right hand cutting
- UNIX coating
- d tolerance : H7
- For blind hole / through hole
- Hole tolerance : H8



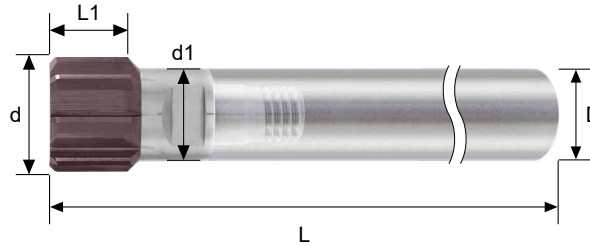
Order No.	Dia. (d)	CL (L1)	Neck Dia. (d1)	EFF-L (L2)	OAL (L)	Shank (D)	Flutes (Z)	Fig.	Specifications	
									Reaming Head	Adapter
DRSMC8189910UX	18.99	10	17.1	—	127	16	8	1	DRSWC818990UX	ISWMEA16100080
DRSMC8189915UX	18.99	10	17.1	—	177	16	8	1	DRSWC818990UX	ISWMEA16150080
DRSMC8189920UX	18.99	10	17.1	—	227	16	8	1	DRSWC818990UX	ISWMEA16200080
DRSMC8189925UX	18.99	10	17.1	—	277	16	8	1	DRSWC818990UX	ISWMEA16250080
DRSMC8190010UX	19	10	17.1	—	127	16	8	1	DRSWC819000UX	ISWMEA16100080
DRSMC8190015UX	19	10	17.1	—	177	16	8	1	DRSWC819000UX	ISWMEA16150080
DRSMC8190020UX	19	10	17.1	—	227	16	8	1	DRSWC819000UX	ISWMEA16200080
DRSMC8190025UX	19	10	17.1	—	277	16	8	1	DRSWC819000UX	ISWMEA16250080
DRSMC8190110UX	19.01	10	17.1	—	127	16	8	1	DRSWC819010UX	ISWMEA16100080
DRSMC8190115UX	19.01	10	17.1	—	177	16	8	1	DRSWC819010UX	ISWMEA16150080
DRSMC8190120UX	19.01	10	17.1	—	227	16	8	1	DRSWC819010UX	ISWMEA16200080
DRSMC8190125UX	19.01	10	17.1	—	277	16	8	1	DRSWC819010UX	ISWMEA16250080
DRSMC8190510UX	19.05	10	17.1	—	127	16	8	1	DRSWC819050UX	ISWMEA16100080
DRSMC8190515UX	19.05	10	17.1	—	177	16	8	1	DRSWC819050UX	ISWMEA16150080
DRSMC8190520UX	19.05	10	17.1	—	227	16	8	1	DRSWC819050UX	ISWMEA16200080
DRSMC8190525UX	19.05	10	17.1	—	277	16	8	1	DRSWC819050UX	ISWMEA16250080
DRSMC8199915UX	19.99	12	18.0	77	177	17	8	2	DRSWC819990UX	ISWMEB20150102
DRSMC8199920UX	19.99	12	18.0	67	227	17	8	2	DRSWC819990UX	ISWMEB20150103
DRSMC8200015UX	20	12	18.0	77	177	17	8	2	DRSWC820000UX	ISWMEB20150102
DRSMC8200020UX	20	12	18.0	67	227	17	8	2	DRSWC820000UX	ISWMEB20150103
DRSMC8200115UX	20.01	12	18.0	77	177	17	8	2	DRSWC820010UX	ISWMEB20150102
DRSMC8200120UX	20.01	12	18.0	67	227	17	8	2	DRSWC820010UX	ISWMEB20150103

DRSMN - Straight flute · External Coolant

外冷模組化直刃鉋刀



- External coolant
- Straight flute
- Right hand cutting
- UNIX coating
- d tolerance : H7
- For blind hole / through hole
- Hole tolerance : H8

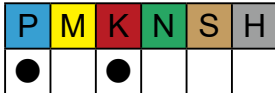


Order No.	Dia. (d)	CL (L1)	Neck Dia. (d1)	EFF-L (L2)	OAL (L)	Shank (D)	Flutes (Z)	Specifications	
								Reaming Head	Adapter
DRSMN8129910UX	12.99	8	11.7	—	119	10	8	DRSWN812990UX	ISWMEA10100060
DRSMN8129915UX	12.99	8	11.7	—	169	10	8	DRSWN812990UX	ISWMEA10150060
DRSMN8130010UX	13	8	11.7	—	119	10	8	DRSWN813000UX	ISWMEA10100060
DRSMN8130015UX	13	8	11.7	—	169	10	8	DRSWN813000UX	ISWMEA10150060
DRSMN8130110UX	13.01	8	11.7	—	119	10	8	DRSWN813010UX	ISWMEA10100060
DRSMN8130115UX	13.01	8	11.7	—	169	10	8	DRSWN813010UX	ISWMEA10150060
DRSMN8139910UX	13.99	8	12.6	—	119	11	8	DRSWN813990UX	ISWMEA11100060
DRSMN8139915UX	13.99	8	12.6	—	169	11	8	DRSWN813990UX	ISWMEA11150060
DRSMN8140010UX	14	8	12.6	—	119	11	8	DRSWN814000UX	ISWMEA11100060
DRSMN8140015UX	14	8	12.6	—	169	11	8	DRSWN814000UX	ISWMEA11150060
DRSMN8140110UX	14.01	8	12.6	—	119	11	8	DRSWN814010UX	ISWMEA11100060
DRSMN8140115UX	14.01	8	12.6	—	169	11	8	DRSWN814010UX	ISWMEA11150060
DRSMN8149907UX	14.99	10	13.5	—	97	12	8	DRSWN814990UX	ISWMEA12075060
DRSMN8149910UX	14.99	10	13.5	—	122	12	8	DRSWN814990UX	ISWMEA12100060
DRSMN8149915UX	14.99	10	13.5	—	172	12	8	DRSWN814990UX	ISWMEA12150060
DRSMN8149920UX	14.99	10	13.5	—	222	12	8	DRSWN814990UX	ISWMEA12200060
DRSMN8150007UX	15	10	13.5	—	97	12	8	DRSWN815000UX	ISWMEA12075060
DRSMN8150010UX	15	10	13.5	—	122	12	8	DRSWN815000UX	ISWMEA12100060
DRSMN8150015UX	15	10	13.5	—	172	12	8	DRSWN815000UX	ISWMEA12150060
DRSMN8150020UX	15	10	13.5	—	222	12	8	DRSWN815000UX	ISWMEA12200060
DRSMN8150107UX	15.01	10	13.5	—	97	12	8	DRSWN815010UX	ISWMEA12075060
DRSMN8150110UX	15.01	10	13.5	—	122	12	8	DRSWN815010UX	ISWMEA12100060
DRSMN8150115UX	15.01	10	13.5	—	172	12	8	DRSWN815010UX	ISWMEA12150060
DRSMN8150120UX	15.01	10	13.5	—	222	12	8	DRSWN815010UX	ISWMEA12200060
DRSMN8158707UX	15.875	10	14.3	—	97	12	8	DRSWN815870UX	ISWMEA12075060
DRSMN8158710UX	15.875	10	14.3	—	122	12	8	DRSWN815870UX	ISWMEA12100060
DRSMN8158715UX	15.875	10	14.3	—	172	12	8	DRSWN815870UX	ISWMEA12150060
DRSMN8158720UX	15.875	10	14.3	—	222	12	8	DRSWN815870UX	ISWMEA12200060

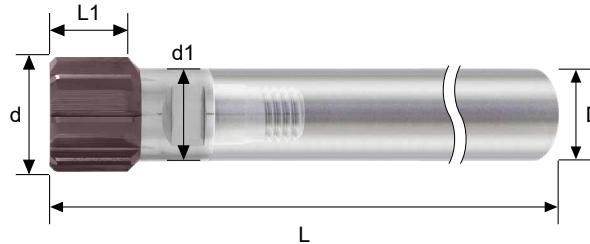
(continued)

DRSMN - Straight flute · External Coolant

外冷模組化直刃鉸刀



- External coolant
- Straight flute
- Right hand cutting
- UNIX coating
- d tolerance : H7
- For blind hole / through hole
- Hole tolerance : H8

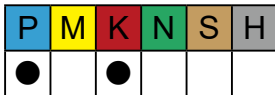


Order No.	Dia. (d)	CL (L1)	Neck Dia. (d1)	EFF-L (L2)	OAL (L)	Shank (D)	Flutes (Z)	Specifications	
								Reaming Head	Adapter
DRSMN8159907UX	15.99	10	14.4	—	97	12	8	DRSWN815990UX	ISWMEA12075060
DRSMN8159910UX	15.99	10	14.4	—	122	12	8	DRSWN815990UX	ISWMEA12100060
DRSMN8159915UX	15.99	10	14.4	—	172	12	8	DRSWN815990UX	ISWMEA12150060
DRSMN8159920UX	15.99	10	14.4	—	222	12	8	DRSWN815990UX	ISWMEA12200060
DRSMN8160007UX	16	10	14.4	—	97	12	8	DRSWN816000UX	ISWMEA12075060
DRSMN8160010UX	16	10	14.4	—	122	12	8	DRSWN816000UX	ISWMEA12100060
DRSMN8160015UX	16	10	14.4	—	172	12	8	DRSWN816000UX	ISWMEA12150060
DRSMN8160020UX	16	10	14.4	—	222	12	8	DRSWN816000UX	ISWMEA12200060
DRSMN8160107UX	16.01	10	14.4	—	97	12	8	DRSWN816010UX	ISWMEA12075060
DRSMN8160110UX	16.01	10	14.4	—	122	12	8	DRSWN816010UX	ISWMEA12100060
DRSMN8160115UX	16.01	10	14.4	—	172	12	8	DRSWN816010UX	ISWMEA12150060
DRSMN8160120UX	16.01	10	14.4	—	222	12	8	DRSWN816010UX	ISWMEA12200060
DRSMN8169910UX	16.99	10	15.3	—	124	14	8	DRSWN816990UX	ISWMEA14100080
DRSMN8169915UX	16.99	10	15.3	—	174	14	8	DRSWN816990UX	ISWMEA14150080
DRSMN8169920UX	16.99	10	15.3	—	224	14	8	DRSWN816990UX	ISWMEA14200080
DRSMN8170010UX	17	10	15.3	—	124	14	8	DRSWN817000UX	ISWMEA14100080
DRSMN8170015UX	17	10	15.3	—	174	14	8	DRSWN817000UX	ISWMEA14150080
DRSMN8170020UX	17	10	15.3	—	224	14	8	DRSWN817000UX	ISWMEA14200080
DRSMN8170110UX	17.01	10	15.3	—	124	14	8	DRSWN817010UX	ISWMEA14100080
DRSMN8170115UX	17.01	10	15.3	—	174	14	8	DRSWN817010UX	ISWMEA14150080
DRSMN8170120UX	17.01	10	15.3	—	224	14	8	DRSWN817010UX	ISWMEA14200080
DRSMN8179910UX	17.99	10	16.2	—	124	15	8	DRSWN817990UX	ISWMEA15100080
DRSMN8179915UX	17.99	10	16.2	—	174	15	8	DRSWN817990UX	ISWMEA15150080
DRSMN8179920UX	17.99	10	16.2	—	224	15	8	DRSWN817990UX	ISWMEA15200080
DRSMN8180010UX	18	10	16.2	—	124	15	8	DRSWN818000UX	ISWMEA15100080
DRSMN8180015UX	18	10	16.2	—	174	15	8	DRSWN818000UX	ISWMEA15150080
DRSMN8180020UX	18	10	16.2	—	224	15	8	DRSWN818000UX	ISWMEA15200080
DRSMN8180110UX	18.01	10	16.2	—	124	15	8	DRSWN818010UX	ISWMEA15100080
DRSMN8180115UX	18.01	10	16.2	—	174	15	8	DRSWN818010UX	ISWMEA15150080
DRSMN8180120UX	18.01	10	16.2	—	224	15	8	DRSWN818010UX	ISWMEA15200080

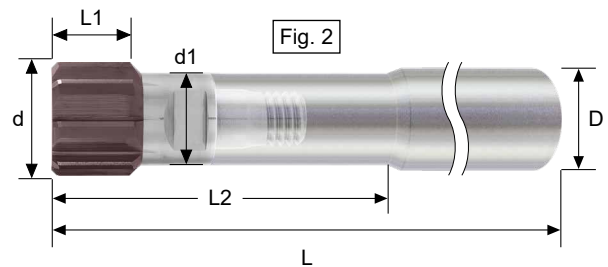
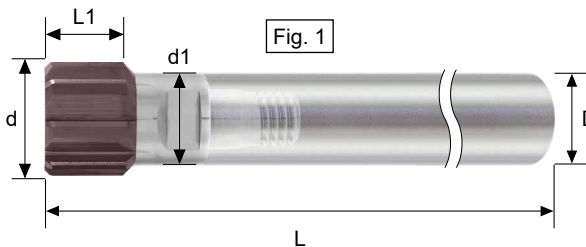
(continued)

DRSMN - Straight flute · External Coolant

外冷模組化直刃鉸刀



- External coolant
- Straight flute
- Right hand cutting
- UNIX coating
- d tolerance : H7
- For blind hole / through hole
- Hole tolerance : H8



Order No.	Dia. (d)	CL (L1)	Neck Dia. (d1)	EFF-L (L2)	OAL (L)	Shank (D)	Flutes (Z)	Fig.	Specifications	
									Reaming Head	Adapter
DRSMN8189910UX	18.99	10	17.1	—	127	16	8	1	DRSWN818990UX	ISWMEA16100080
DRSMN8189915UX	18.99	10	17.1	—	177	16	8	1	DRSWN818990UX	ISWMEA16150080
DRSMN8189920UX	18.99	10	17.1	—	227	16	8	1	DRSWN818990UX	ISWMEA16200080
DRSMN8189925UX	18.99	10	17.1	—	277	16	8	1	DRSWN818990UX	ISWMEA16250080
DRSMN8190010UX	19	10	17.1	—	127	16	8	1	DRSWN819000UX	ISWMEA16100080
DRSMN8190015UX	19	10	17.1	—	177	16	8	1	DRSWN819000UX	ISWMEA16150080
DRSMN8190020UX	19	10	17.1	—	227	16	8	1	DRSWN819000UX	ISWMEA16200080
DRSMN8190025UX	19	10	17.1	—	277	16	8	1	DRSWN819000UX	ISWMEA16250080
DRSMN8190110UX	19.01	10	17.1	—	127	16	8	1	DRSWN819010UX	ISWMEA16100080
DRSMN8190115UX	19.01	10	17.1	—	177	16	8	1	DRSWN819010UX	ISWMEA16150080
DRSMN8190120UX	19.01	10	17.1	—	227	16	8	1	DRSWN819010UX	ISWMEA16200080
DRSMN8190125UX	19.01	10	17.1	—	277	16	8	1	DRSWN819010UX	ISWMEA16250080
DRSMN8190510UX	19.05	10	17.1	—	127	16	8	1	DRSWN819050UX	ISWMEA16100080
DRSMN8190515UX	19.05	10	17.1	—	177	16	8	1	DRSWN819050UX	ISWMEA16150080
DRSMN8190520UX	19.05	10	17.1	—	227	16	8	1	DRSWN819050UX	ISWMEA16200080
DRSMN8190525UX	19.05	10	17.1	—	277	16	8	1	DRSWN819050UX	ISWMEA16250080
DRSMN8199915UX	19.99	12	18.0	77	177	17	8	2	DRSWN819990UX	ISWMEB20150102
DRSMN8199920UX	19.99	12	18.0	67	227	17	8	2	DRSWN819990UX	ISWMEB20150103
DRSMN8200015UX	20	12	18.0	77	177	17	8	2	DRSWN820000UX	ISWMEB20150102
DRSMN8200020UX	20	12	18.0	67	227	17	8	2	DRSWN820000UX	ISWMEB20150103
DRSMN8200115UX	20.01	12	18.0	77	177	17	8	2	DRSWN820010UX	ISWMEB20150102
DRSMN8200120UX	20.01	12	18.0	67	227	17	8	2	DRSWN820010UX	ISWMEB20150103