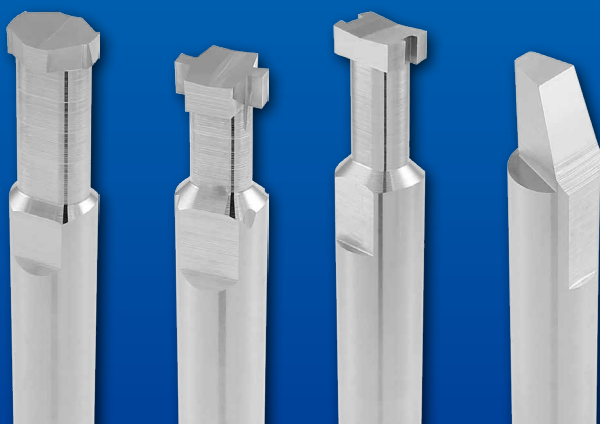


Carbide broach

鎢鋼沖刀

- Carbide broach offers superior hardness, wear resistance, and faster cutting speed than HSS broach.
 - Two types of broaches are available for selection :
 - **Carbide Rotary Broach** for high precision inner hole and high efficiency machining.
 - **Carbide Punch Broach** for hard material or deep workpieces machining.
 - Other broach forms can be customized.
-
- 鎢鋼沖刀比高速鋼沖刀具有更高的硬度、耐磨性和更快的切削速度
 - 兩種類型的沖刀可供選擇：
 - 鎢鋼旋轉沖刀，適用於高精度內孔高效加工
 - 鎢鋼沖刀，適用於較硬材料或深孔工件加工
 - 其他形狀的沖刀可訂製

Punch Broach



Rotary Broach

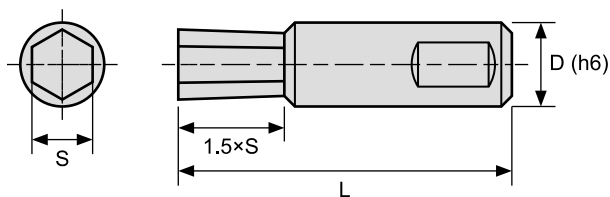


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Rotary Broach

旋轉沖刀

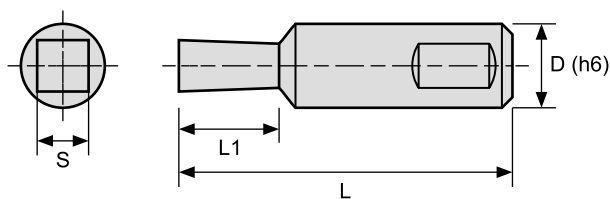
Hexagon Rotary Broach 六角沖刀



Unit : mm

Order No.	S	L	D	Applicable hex size
DBRH01528	1.5	28	8	HEX 1.5
DBRH02028	2.0	28	8	HEX 2.0
DBRH02528	2.5	28	8	HEX 2.5
DBRH03028	3.0	28	8	HEX 3.0
DBRH03528	3.5	28	8	HEX 3.5
DBRH04028	4.0	28	8	HEX 4.0
DBRH05028	5.0	28	8	HEX 5.0
DBRH06028	6.0	28	8	HEX 6.0
DBRH07028	7.0	28	8	HEX 7.0

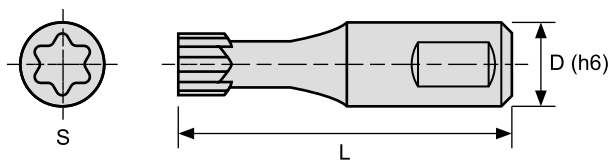
Square Rotary Broach 四角沖刀



Unit : mm

Order No.	S	L1	L	D	Applicable square size
DBRS03028	3.0	6	28	8	3.0
DBRS04028	4.0	8	28	8	4.0
DBRS05028	5.0	10	28	8	5.0
DBRS06028	6.0	12	28	8	6.0
DBRS08028	8.0	15	28	8	8.0

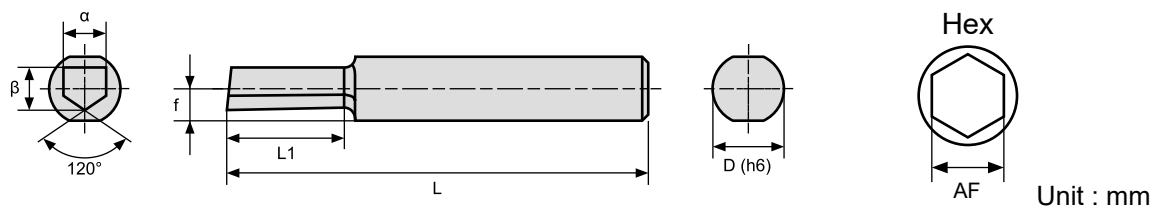
Torx Rotary Broach 星形沖刀



Unit : mm

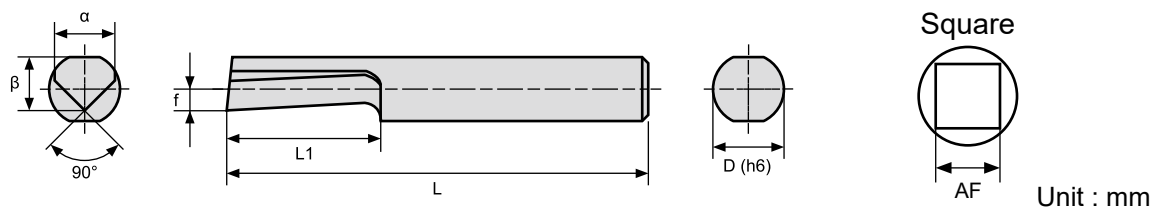
Order No.	S	L	D	Applicable torx size
DBRT00628	T06	28	8	T06
DBRT00828	T08	28	8	T08
DBRT01028	T10	28	8	T10
DBRT01528	T15	28	8	T15
DBRT02028	T20	28	8	T20
DBRT02528	T25	28	8	T25
DBRT03028	T30	28	8	T30
DBRT04028	T40	28	8	T40
DBRT04528	T45	28	8	T45

Hexagon Single Point Punch Broach 六角單刃沖刀



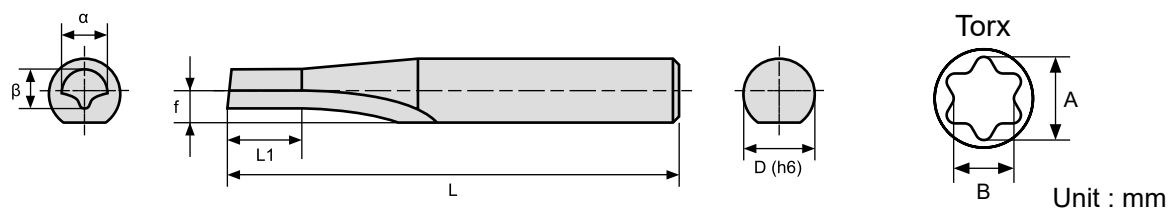
Order No.	α	β	f	L1	L	D	Applicable hex size	AF
DBPH02450	2.4	2.5	1.25	5	50	4	HEX 4.0	3.3 ~ 4.5
DBPH03250	3.2	3.3	1.65	6	50	5	HEX 5.0	4.3 ~ 6.1
DBPH04250	4.2	4.0	2.00	12	50	6	HEX 6.0	5.3 ~ 8.1
DBPH06250	6.2	4.9	2.45	16	50	8	HEX 8.0	7.3 ~ 12.1

Square Single Point Punch Broach 四角單刃沖刀



Order No.	α	β	f	L1	L	D	Applicable square size	AF
DBPH03350	3.35	3.05	1.15	8	50	4	4.0	3.7 ~ 4.5
DBPH03950	3.90	3.95	1.55	10	50	5	5.0	4.5 ~ 5.3
DBPH04750	4.75	4.50	1.70	12	50	6	6.0	5.3 ~ 6.5
DBPH05850	5.80	5.50	1.70	16	50	8	8.0	6.5 ~ 8.0

Torx Single Point Punch Broach 星形單刃沖刀



Order No.	α	β	f	L1	L	D	Applicable torx size	A	B
DBPT01270	1.2	1.09	0.5	2.5	70	5	T06	1.75	1.27
DBPT01670	1.6	1.50	0.7	3.6	70	5	T08	2.4	1.75
DBPT01870	1.8	1.70	0.8	4.1	70	5	T10	2.8	2.05
DBPT02270	2.2	2.10	1.0	4.3	70	5	T15	3.35	2.4
DBPT02670	2.6	2.50	1.2	4.6	70	5	T20	3.95	2.85
DBPT03070	3.0	2.90	1.4	5.0	70	5	T25	4.5	3.25
DBPT03870	3.8	3.70	1.8	5.5	70	5	T30	5.6	4.05

Other broach forms can be customized.

